

Work Order ID 61873

Wednesday, September 08, 2010 1:34:44 PM



Page 1

Item ID: D212-580-043

Accept



Setup Start



Revision ID:

Stop



Item Name: LED Pulse Light

Start Date: 9/8/2010 Start Qty: 5.00



Cust Item ID:

Required Date: 9/13/2010 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-9-08

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D212-580-2	A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD212-580-043 CHG001

8/10/10/25

[Signature] BG 10-10-25

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/10/10/25

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/10/25

[Signature]

Work Order ID 61873

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Item ID: D212-580-043

Accept

Revision ID:

Item Name: LED Pulse Light

Start Date: 9/8/2010 Start Qty: 5.00

Required Date: 9/13/2010 Req'd Qty: 5.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD212-580-043

Revised

10/10/23 [Signature]

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/26 [Signature]

ME
10-10-25

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Required Date: 9/13/2010

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD

[illegible]

Location

Loc Qty

Loc Code

ST516

2

114613

2

MS22073-3

Purchased

No

110

Each

0.0000

6

Circuit Breaker

Purchased

No

110

Each

0.0000

1

4

Switch (On/Off-On)

Picklist Print

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Work Order ID: 61873

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 9/8/2010

Required Date: 9/13/2010

Start Qty: 5.00

Required Qty: 5.00

1210/2405-2A

Purchased

No

110

Each

1.0000

Pulse Light Module

Location

Loc Qty

Loc Code

ST

1

114612

1

206486-2

Purchased

No

110

Each

0.0000

Connector, Socket (J1000)

206485-1

Purchased

No

110

Each

0.0000

Connector, Plug (J1000)

206458-1

Purchased

No

110

Each

0.0000

Feed-thru, Receptacle (J2/J3)

206460-1

Purchased

No

110

Each

0.0000

Connector, Plug (P2)

206838-1

Purchased

No

110

Each

0.0000

Connector, Plug (P3)

M39029/64-369

Purchased

No

110

Each

0.0000

Contacts, Pins (J1000)

M39029/63-368

Purchased

No

110

Each

0.0000

Contacts, Sockets (P1000)



M115701 10/10/65



M115655 10/10/65



M115655 10/10/65



M115655 10/10/65



M115725 10/10/65



M115970 10/10/65



M115757 M115722 M115676



M115655 10/10/65

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Work Order ID: 61873

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 9/8/2010

Required Date: 9/13/2010

Start Qty: 5.00

Required Qty: 5.00

1-206062-4

Purchased

No

110

Each

2.0000

4 20



Connector Backshell

Location

Loc Qty

Loc Code

ST511

2

114641

2

AN4-17A

Purchased

No

110

Each

548.0000

2 10



Bolt

Location

Loc Qty

Loc Code

ST359

548

111758

12

112314

536

AN3-7A

Purchased

No

110

Each

110.0000

4 20



Bolt

Location

Loc Qty

Loc Code

ST351

110

113539

14

114227

4

114784

92

MS21042L4

Purchased

No

110

Each

4,163.000

2 10



Nut

Location

Loc Qty

Loc Code

ST300

4163

113422

68

114523

28

114718

16

114784

231

115108

1920

~~115589~~

1900

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Work Order ID: 61873

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 9/8/2010

Required Date: 9/13/2010

Start Qty: 5.00

Required Qty: 5.00

MS21042L3

Purchased

No

110

Each

2,073.000

7

35



Nut

Location

Loc Qty

Loc Code

ST300

2073

114523

109

114784

1964

NAS1149D0463J

Purchased

No

110

Each

788.0000

4

20



Washer

Location

Loc Qty

Loc Code

ST297

668

115000

668

ST298

120

10096

10

112314

24

114576

68

114883

18

NAS1149D0363J

Purchased

No

110

Each

358.0000

8

40



Washer

Location

Loc Qty

Loc Code

ST298

358

114292

114

114884

41

115107

194

9221

9

AN525-832R10

Purchased

No

110

Each

0.0000

4

20



Screw

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Picklist Print

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• Work Order ID: 61873

Parent Item: D212-580-043

Parent Item Name: LED Pulse Light

Start Date: 9/8/2010

Required Date: 9/13/2010

Start Qty: 5.00

Required Qty: 5.00

MS21042L08

Purchased

No

110

Each

352.0000

4

20



Nut



10/10/10 S S

Location

Loc Qty

Loc Code

ST300

352

115016

52

115300

200

115594

100

20

NAS1149DN816J

Purchased

No

110

Each

100.0000

8

40



Washer



10/10/10 S S

Location

Loc Qty

Loc Code

ST298

100

114808

100

40

MS27039-217

Purchased

No

110

Each

0.0000

4

20



Screw



M107063 10/10/10 S S

MS21042L04

Purchased

No

110

Each

146.0000

4

20



Nut



10/10/10 S S

Location

Loc Qty

Loc Code

ST301

146

1269

62

1582

84

20

NAS1149DN432J

Purchased

No

110

Each

100.0000

8

40



Washer



10/10/10 S S

Location

Loc Qty

Loc Code

ST298

100

11735

100

40

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Shop Packet Print

Page 5

Chantal Lavoie

From: L Lacelle [llacelle@dartaero.com]
Sent: October 7, 2010 10:50 AM
To: 'Chantal Lavoie'
Subject: FW: Pulse Led Light D212-580

From: David Shepherd [mailto:dshepherd@dartaero.com]
Sent: October 7, 2010 10:52 AM
To: 'Kevin Barton'; 'L Lacelle'
Subject: RE: Pulse Led Light D212-580

This is all signed now ... I will bring it to Hawkesbury with me and give it to Kim tommorrow.

Thanks,
David

From: Kevin Barton [mailto:kbarton@dartaero.com]
Sent: Thursday, October 07, 2010 7:22 AM
To: 'L Lacelle'; 'David Shepherd'
Subject: RE: Pulse Led Light D212-580

I have the documents here with David's mark-ups, I will fix them and hopefully get them released today. I apologize for the delay.

Kevin Barton

From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: October 7, 2010 5:39 AM
To: 'Kevin Barton'; 'David Shepherd'
Subject: FW: Pulse Led Light D212-580

We are in the midst of packaging this up...still no update on this P/N....

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: October 7, 2010 7:36 AM
To: llacelle@dartaero.com
Subject: Pulse Led Light D212-580

Hi Linda,
Hardware Ms27039-217 for Pulse light should be Ms35206-217 but dwg was never updated.
Thanks
Chantal

From: Kevin Barton [mailto:kbarton@dartaero.com]
Sent: September 8, 2010 10:26 AM

10/07/10

To: 'Chantal Lavoie'
Subject: RE: QUOTE

Hi Chantal,

It should be MS35206-217. I will update the drawings and IIN.

Kevin Barton

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: September 8, 2010 7:45 AM
To: 'Kevin Barton'
Subject: FW: QUOTE

Hi Kevin,
Could you please check p/n:MS27039-217 screw as per IIN-D212-580-2 for the pulse light kit it is not a correct spec, please see below.
Thanks
Chantal

From: Laura McClelland [mailto:lmcclelland@aviall.com]
Sent: September 8, 2010 8:23 AM
To: Chantal Lavoie
Subject: Re: QUOTE

Hi Chantal, please see below

From: "Chantal Lavoie" <clavoie@dartaero.com>
To: "'Laura McClelland'" <lmcclelland@aviall.com>
Date: 09/08/2010 08:03 AM
Subject: QUOTE

Hi Laura,
Please advise price & delivery on items.
NAS1149D0463J X 3000 sold pkg 100, \$0.07 each, 1600 Toronto, 36,000 stock in Dallas
NAS1149D0363J X 3000 sold pkg 200, \$0.07 each, 1800 Toronto, 120,800 stock in Dallas
AN525-832R10 X 50 sold pkg 100, \$0.16 each, 0 stock Toronto, 10,000 stock in Dallas
MS27039-217 X 50 please review attached drawing for MS27039, the -217 is not a correct call out for this spec. Please review and advise

Thanks
Chantal

No virus found in this incoming message.
Checked by AVG - www.avg.com

10/07/10

7.0 PARTS LIST

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDSDW	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	206838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS27039-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer

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Revision: A
Date: 10.07.20